

# Aero Design Ltd.

## Work Order Control Sheet

Work Order#: 2016-17 Date Opened: 22 Jan 16 Title: Fabrication

Aircraft OEM: All Aircraft Model: All Product Type: Handle Product Model: Support/Bushing Quantity: 400/44

### Work Order Contents

	Initial or N/A
Work Order/Build Sheets (Procedures Provided)	N/A
Additional Work Sheets (Standard Practice)	N/A
Drawings (See List Below)	JC
Parts Distribution Sheet	JC
Sub Component Tags	N/A
Completed Certification (Original)	JC
Time Sheet (R&D)	N/A
Notes	N/A

### Build Sheet Contents

	Initial or N/A
Tasks Initialled	N/A
Dual Inspections Initialled	N/A

### Drawing List

Drawing #	Rev #	Description	Initial or N/A
36275	4	Handle Support/Bushing	JC

### Traveller

Initial or N/A

### Component Completion

	As Instructed
Quantity Complete on This Work Order	270/43 +63
Quantity Incomplete on This Work Order	N/A
Further Processing Required Before Release	63/0 Completed
Release to Stock as Components	N/A 25 MAR 2017

### Certification

	Initial or N/A
Form One Completed	N/A
Serviceable (Green) Tag Completed	JC
In Process (Yellow) Tag Completed	JC
Unserviceable (Red) Tag Completed	N/A
Parts Placed in Stores for Distribution	JC

### Additional Documentation

	Initial or N/A
Documentation of a minor change	N/A
Non-Conformance Report Required	N/A
Service Difficulty Report Required	N/A

### Billing

	Initial or N/A
Local (Aero Design)	JC
Research and Development	N/A
Third Party	N/A

Work performed by:

Print: Jeff Clarke

Sign: [Signature]

SCA: AD02

Date: 11-Mar-16

ICC / Dual Inspection performed by:

Print: Jason Rekve

Sign: [Signature]

SCA: AD01

Date: 06-Apr-16

Work Order closed by:

Print: Jeff Clarke

Sign: [Signature]

SCA: AD02

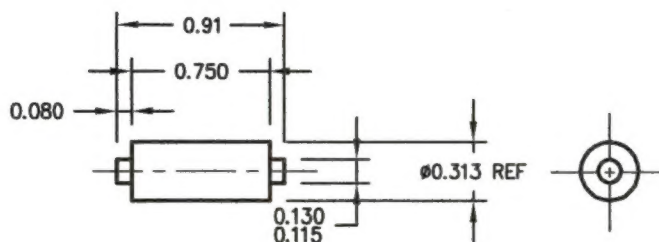
Date: 06-Apr-16

Approved Manufacturing Facility 73-04

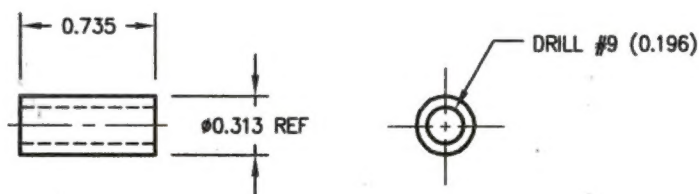
Form 2010.03

Rev. Original 23 Sep 2014

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE - CREATED FROM 36210	STF	MAY 17/02
1	ADDED PART 02. BUSHING WAS STAINLESS STEEL	STF	JUN 03/04
2	DIMENSIONS UPDATED	BJC	JAN 8/07
3	LENGTHS CHANGED	BJC	NOV 03/09
4	TITLE BLOCK UPDATED, MATERIALS CHANGED	BJC	04/10/2013



(02) SUPPORT




(01) BUSHING

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.

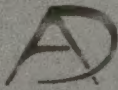
36275-02	01	SUPPORT	304 STAINLESS STEEL	ASTM A479	5/16" ROD
36275-01	01	BUSHING	360 BRASS	ASTM B16	5/16" ROD
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY	LIST OF MATERIALS
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NOTICE THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.	APPROVALS	DATE		<b>AERO DESIGN LTD.</b> 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2378 www.aerodesign.ca			
	DRAWN: STEVEN FAHEY	MAY 17/02					
	CHECKED: E. BURGAIN	MAY 01/03					
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS                      ANGLES X.XXX    ±0.010                      ±1/2" X.XX     ±0.03 X.X      ±0.1			<b>HELICOPTER CARGO BASKET HANDLE BUSHING AND SUPPORT</b>			
			SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.	
			SHEET 1 OF 1	A4	36275	4	

06 MAR 2017  
Complete remaining  
x63



**Aero Design Ltd.**

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: SUPPORT QTY 270  
Manufacturer: AERO DESIGN  
Part No.: 36275-02 Serial / Batch No.: PO 15073  
TTSN: N/A TSO: N/A Rem.: N/A  
Work Order No.: 2016-17  
Remaining Tasks to be Performed: NONE

Signature: [Signature]  
Date: 06 APR 2016 Lic. No. / ACA AD02

**Serviceable****Aero Design Ltd.**

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AMF 73-04

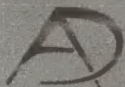
Nomenclature: SUPPORT No. of pieces: 200 63 g.  
Manufacturer: AERO DESIGN LTD.  
Part No.: 36275-02 Serial / Batch No.: PO 15073  
TTSN: N/A TSO: N/A Rem.: N/A  
Work Order No.: 2016-17  
Remaining Tasks to be Performed: CUT STOCK, TURN ENDS  
SQUARE END, DEBURR ✓gc. ✓BC.

Signature: [Signature]  
Date: 04 MAR 2016 Lic. No. / SCA AD02

Form# 20.E.03

Rev. 1 24 April 2014

**In Process**



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AMF 73-04

**Serviceable**

**Remarks**

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AMF 73-04

**In Process**

**Remarks**

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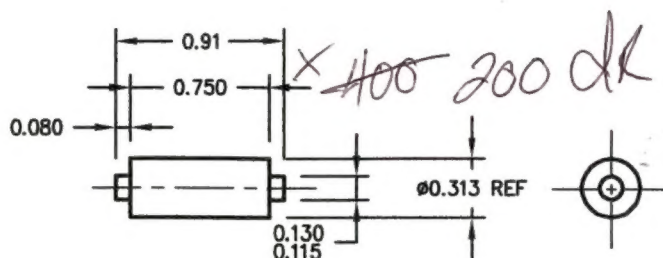
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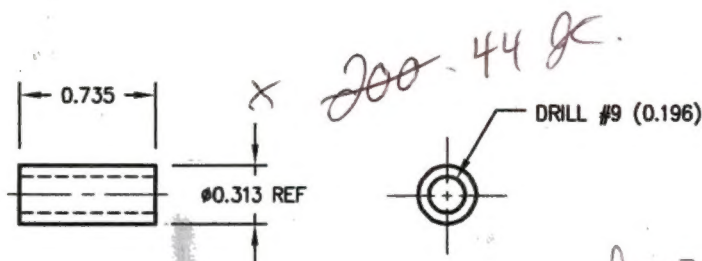


40 2016-17

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
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3	LENGTHS CHANGED	BJC	NOV 03/09
4	TITLE BLOCK UPDATED, MATERIALS CHANGED	BJC	04/10/2013



02 SUPPORT



01 BUSHING

NOTES:

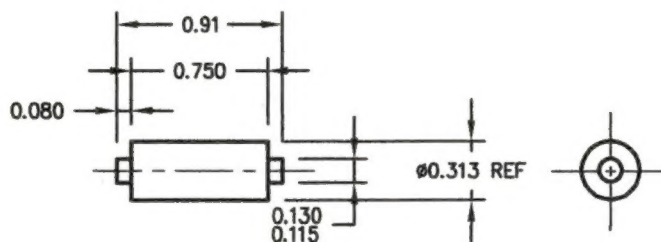
1. REMOVE ALL BURRS AND SHARP EDGES.

36275-02	01	SUPPORT	304 STAINLESS STEEL	ASTM A479	5/16" ROD
36275-01	01	BUSHING	360 BRASS	ASTM B16	5/16" ROD
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

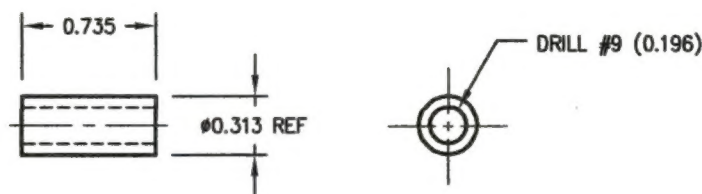
QTY LIST OF MATERIALS

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	<p>UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS ARE IN INCHES.</p> <p>TOLERANCES ON:</p> <p>DECIMALS ANGLES</p> <p>X.XXX ±0.010 ±1/2°</p> <p>X.XX ±0.03</p> <p>X.X ±0.1</p>		<p>HELICOPTER CARGO BASKET</p> <p>HANDLE BUSHING AND SUPPORT</p>			
	<p>SCALE 1 : 1</p>		<p>DWG. SIZE</p> <p>A4</p>		<p>DWG. NO.</p> <p>36275</p>	
	<p>SHEET 1 OF 1</p>		<p>REV.</p> <p>4</p>		<p></p>	
	<p></p>		<p></p>		<p></p>	

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(02) SUPPORT




(01) BUSHING

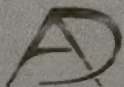
NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.

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	SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1		A4	36275	4	





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Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: BUSHING No. of pieces: 43

Manufacturer: AERO DESIGN LTD.

Part No.: 36275-01 Serial No.: 0013050

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2016-17

Remaining Tasks to be Performed: NONE

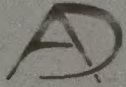
Signature: [Signature]

Date: 15 MAR 2016 Lic. No. / SCA AD02

Form# 20.E.02

Rev. 1 24 April 2014

**Serviceable**



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AMF 73-04

**Serviceable**

**Remarks**

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